## **BUILDING PRODUCTS PROGRAM**

Class: Plastic Piping and Accessories

Customer: UPONOR, INC.

Location: Apple Valley, Minnesota

Listing No. P321-2

Effective Date: August 28, 2012 Last Revised: July 4, 2025

Expires: N/A

Website: www.uponor-usa.com

Product(s): Cross-linked Polyethylene PEX Piping, Fittings and Valves

Standard(s): ASTM E84 "Standard Test Method for Surface Burning Characteristics of Building

Materials".

Models: AquaPEX™ (natural, red, blue)

hePEX™

helioPEX™ X2 RCW PEX™

Pre-Insulated PEX Pipe (AquaPEX™, hePex™, helioPEX™, and RCW PEX™)

ProPEX™ EP Fittings

ProPEX™ EP MultiPort Tees

PEX rings

ProPEX™ EP Connectors

ProPEX™ CPVC Adapters and Valves

Marking(s): All PEX tubing, connectors, angle stop valves, and other accessories (if sufficient

space available) shall be permanently marked with the following content applied

to an area that is readily visible after installation:

- Manufacturers name or trademark
- Model Name
- Standard: ASTM E84
- Flame Spread Rating < 25, Smoke Developed Rating < 50
- Nominal Size
- QAI Logo with 'c' and 'us' indicator

## Rating(s):

The following outlines the performance of UPONOR PEX pipe determined in accordance with the noted standards.

**ASTM E84** – Surface Burning Characteristics

| Limitations   | Flame<br>Spread<br>Index | Smoke<br>Developed<br>Index |
|---|--------------------------|-----------------------------|
| 2-inch maximum nominal diameter tubing; supported continuously with 23 gauge UPONOR PEX-a Pipe supports, with exposed area of UPONOR pipe between PEX-a-Pipe supports is encased with approved pipe insulations. Piping is to be clamped with standard support clamps following UPONOR installation instructions. | < 25                     | < 50                        |

Note<sup>1</sup>: Different sizes and different colors corresponding to AquaPEX<sup> $^{\text{TM}}$ </sup>, hePEX<sup> $^{\text{TM}}$ </sup>, helioPEX<sup> $^{\text{TM}}$ </sup> X2 are dependent on manufacturer's availability.

Effective Date: September 15, 2006 QM0604 Draft Listing Page Page 1 of 2
Revision Date: April 17, 2014 Revision 3

## Note<sup>2</sup>: List of approved pipe insulation providers:

The following list of insulation types (at minimum thickness of ½") are approved for use with UPONOR's AquaPEX™, hePEX™, helioPEX™ X2 products when installed with UPONOR fittings and valves meter of 3 ½ inches. The insulations noted must be Listed to ASTM C547 by an approved.

| Insulation                  | Flame Spread<br>Rating (according<br>to ASTM E84) | Smoke Developed<br>Rating (according<br>to ASTM E84) |
|-----------------------------|---|--|
| Mason Alley-K               |   |  |
| Johns Manville Micro-Lok    |   |  |
| Johns Manville Micro-Lok HP |   |  |
| Owens Corning Vapor Wick    | < 25  | < 50   |
| Owens Corning Fiberglass    |   |  |
| GLT Pipe and Tank           |   |  |
| Knauf Earthwool Redi-Klad   |   |  |

In order to show above insulation installation compliance, testing of various representative configurations of UPONOR materials with differing insulations were conducted.

Note:

These products are subjected to limitations as specified above and must be installed in accordance with the manufacturers' instructions. Authorities having jurisdiction should be consulted regarding allowable applications. See manufacturer's listings for other standards listed under QAI certification programs.

The materials, products or systems listed herein have been qualified to bear the QAI Listing Mark under the conditions stated with each Listing. Only those products bearing the QAI Listing Mark are considered to be listed by QAI.

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