

FIRE DOOR LISTING PROGRAM

Customer: Syntegra, LLC
 Class: Hollow Metal Fire Doors
 Location: Rancho Cucamonga, CA
 Website: www.syntegrausa.com
 Listing No. F420-2
 Project No. F420-2 Edition 6
 Effective Date: November 10, 2015
 Last Revised: October 6, 2023

Standards: CAN/ULC-S104 *Standard Method for Fire Tests of Door Assemblies.*
 UL 10(b) *Fire Tests of Doors Assemblies.*
 UL 10(c) *Fire Tests of Doors Assemblies.*
 NFPA 252 *Standard Methods of Fire Tests of Door Assemblies.*

Product: 180 minute Rated Temperature Rise Hollow Metal Fire Doors

Label: See [FD001 - Fire Door Labeling requirements](#)



Models / Ratings: **180 MINUTE* TEMPERATURE RISE HOLLOW METAL FIRE DOORS:**
 * Note: Refer to limitations section for limitations on glazing for each rating

Hollow Metal Type (14, 16, 18, 20 gauge) swinging flush fire door

MAXIMUM DOOR SIZES:

Minimum 1-3/4" Thickness

Swing Type:	Maximum Dimensions			
	Up to a 90 minute Rating		Up to a 180 minute Rating	
	Width:	Length:	Width:	Length:
Single Swing	4'3" (1295 mm)	9'0" (2743 mm)	4'0" (1219 mm)	8'0" (2438 mm)
Pairs	8'6" (2591 mm) ^a	9'0" (2743 mm)	8'0" (2438 mm) ^b	8'0" (2438 mm)
Double Egress	8'6" (2591 mm) ^a	9'0" (2743 mm)	8'0" (2438 mm) ^b	8'0" (2438 mm)

Note a: 4'3" width per door leaf
 Note b: 4'0" width per door leaf

For use in listed 3-sided 16 Gauge welded steel frames meeting ANSI-A155.1/UL 63 or as per manufacturer's listing

Temperature Rise:

Unexposed temperature does not rise above 250°F at 30 minutes, where the door lites do not exceed 100 in²

Limitations: (Review Machining Report for further detail)

- Cylindrical Latch
- Mortised Latch
 - Syntegra LLC Hardware
 - LX Series Latch Hardware
 - PX Series Integrated Hardware
 - XT Series Integrated Exit Hardware
- Flush Bolts 2 1/2" in Length x 1 1/8" in width
- Surface Mounted and Mortised Fire Exit Devices
- Hinges as per NFPA 80
 - Continuous Hinges can be used
- Viewers (Maximum size of 1" diameter)
- Surface Mounted and Concealed Door Closer
- Surface Mounted and Concealed Door Bottoms
- Louvers must be listed and labeled to a maximum 24" x 24" installed below the latch
- Glass Lights
 - Wired Glass
 - 1/4" listed wired glass up to a maximum area of 100 in²
 - Permitted in doors up to a 90 minute rating
 - Pyrobel60 (refer to listing)
 - Up to a maximum area of 3855 in²
 - Maximum length of 87-5/8"
 - Permitted in doors up to a 60 minute rating
 - Pyrobel90 (refer to listing)
 - Up to a maximum area of 1243 in²
 - Maximum length of 35-1/4 in
 - Permitted in doors up to a 90 minute rating
- Cladding
 - HPL
 - Wood veneer
 - Stainless Steel
 - Bronze
- Protection Plates: Metal-type plates are permitted.
- Other Hardware
 - appropriately rated hardware that has been tested and approved for hollow metal doors.

Notes: *Refer to QAI evaluation report F420-2 and the applicable test reports for test assembly configurations used for fire endurance testing.*

Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of fire door assemblies](#)

Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).

Product is to be installed in accordance with the manufacturer's published installation instructions by qualified installing personnel.

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