

FIRE DOOR FRAME LISTING PROGRAM

Customer: VT Industries, Inc.
 Class: Fire Door Frames
 Location: Holstein, IA
 Website: www.vtindustries.com

Listing No. F439
 Project No. F439-2 Edition 1

Effective Date: February 24, 2017
 Last Revised Date: February 24, 2017

Standards: CAN/ULC-S104 *Standard Method for Fire Tests of Door Assemblies.*
 UL 10(b) *Fire Tests of Doors Assemblies.*
 UL 10(c) *Fire Tests of Doors Assemblies.*
 NFPA 252 *Standard Methods of Fire Tests of Door Assemblies.*

Product: 20 min Rated Fire Door Frames

Markings: See [FD001 - Fire Door Labeling requirements](#)

Models: **20-MINUTE FIRE DOOR FRAMES:**

Maximum Frame Sizes

| Swing Type: | Maximum Dimensions | |
|---------------|--------------------|----------------|
| | Width: | Height: |
| Single Swing | 3'6" (1067 mm) | 9'0" (2743 mm) |
| Pairs | 7'0" (2134 mm) | 9'0" (2743 mm) |
| | 8'0" (2438 mm) | 8'0" (2438 mm) |
| Double Egress | Not Permitted | |

LIMITATIONS:

Minimum Frame Leg Width: 4-3/4"
 Maximum Frame Leg Width: Equivalent to wall thickness
 Minimum Frame Leg Thickness: 5/8" (-1/16")
 Maximum Frame Leg Thickness: 1-1/2" (-1/16")
 Minimum Rabbet for Door: 1-3/4" (-1/16")
 Minimum Stop Height: 1/2"
 Minimum Stop Width: 1-1/4" (-1/16")

Hardwood Facings: Maximum 1/4" x 1" Hardwood Facing inlaid into the face of the frame leg

Electric Raceway: Max. 1/4" diameter hole through the frame leg at 40" from the floor and below.

Mortised Door Closer: Not Allowed

Installation: Fastened through the frame legs with finishing nails. Fasten through the frame at 2 fastener locations on the hinges with fastener long enough to penetrate at least $\frac{3}{4}$ " into wall framing.

Notes: *Refer to QAI evaluation report F439-2 and the applicable test reports for test assembly configurations used for fire endurance testing.*

Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of fire door assemblies](#)

Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).

Product is to be installed in accordance with the manufacturer's published installation instructions by qualified installing personnel.

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