

FIRE DOORS LISTING PROGRAM

Customer: Karona Doors Inc.
 Class: Fire Doors and Fire Door Frames
 Location: Caledonia, Michigan
 Website: www.karonadoor.com

Listing No. F441

Effective Date: May 9, 2017
 Last Revised: May 9, 2017

Standards: CAN/ULC-S104	<i>Standard Method for Fire Tests of Door Assemblies.</i>
UL 10(b)	<i>Fire Tests of Doors Assemblies.</i>
UL 10(c)	<i>Fire Tests of Doors Assemblies.</i>
NFPA 252	<i>Standard Methods of Fire Tests of Door Assemblies.</i>

Label: See [FD001 - Fire Door Labeling requirements](#)

Models / Ratings: **Fire Doors:**

<u>Manufacturing/Machining Specifications:</u>	<u>Listing No.:</u>	<u>Criteria:</u>
20 minute Fire Rated Door	F441-1-1-20 - Wood Core	CPL
20 minute Fire Rated Door	F441-1-1-20 - Laminated Core	CPL
20 minute Fire Rated Door	F441-1-2-20 – Positive Pressure	CPL
45 minute Fire Rated Door	F441-1-1-45	CPL
60 minute Fire Rated Door	F441-1-1-60	CPL
90 minute Fire Rated Door	F441-1-1-90	CPL

Fire Door Frames:

<u>Manufacturing/Machining Specifications:</u>	<u>Listing No.:</u>	<u>Criteria:</u>
20 minute Fire Rated Door Frame	F441-2-20	CPL
45 minute Fire Rated Door Frame	F441-2-45	CPL
60 minute Fire Rated Door Frame	F441-2-60	CPL
90 minute Fire Rated Door Frame	F441-2-90	CPL



LABORATORIES

CERTIFICATION TESTING INSPECTION

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