

VANCOUVER, BC: 877.461.8378 ph. | 604.527.8368 fx. LOS ANGELES, CA: 909.483.0250 ph. | 909.483.0336 fx. TULSA, OK: 918.437.8333 ph. | 918.437.8487 fx. TORONTO, ON 905.605.5444 WEBSITE: WWW.QAI.ORG

# FIRE DOOR FRAME LISTING PROGRAM

Class: Location: Listing No. Project No.	F426-2, Edition 2 December 1, 20 December 30, 20	s ado 2 17
Standards:	CAN/ULC-S104 UL 10(b) UL 10(c) NFPA 252	Standard Method for Fire Tests of Door Assemblies. Fire Tests of Doors Assemblies. Positive Pressure Fire Tests of Door Assemblies. Standard Methods for Fire Tests of Door Assemblies.

- Product: 45 min Rated Positive Pressure Fire Door Frames
- Markings: See FD001 Fire Door Labeling requirements

## Models / Ratings:

# **45-MINUTE FIRE DOOR FRAMES:**

## **Maximum Frame Sizes**

MDF with SW2 edge sealing:

Swing Type:	Maximum Dimensions		Dimensions
		Width:	Length:
Single Swing	Rectangular	3'6" (1067 mm)	7'9" (2362 mm)
	Arched Top	3'6" (1067 mm)	7'9" (2362 mm)
	Mulled Assembly	7'0" (2134 mm)	7'9" (2362 mm)
Pairs	Not Permitted		
Double Egress	Not Permitted		

Two Layers of SW 20-1 Cores or Single Layer of SW 45-1 Core:

Swing Type:	Maximum Dimensions	
	Width:	Length:
Single Swing	3'6" (1067 mm)	9'0" (2743 mm)
Communicating	3'6" (1067 mm)	9'0" (2743 mm)
Pairs	7'0" (2134 mm)	9'0" (2743 mm)
Double Egress	Not Permitted	



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#### Three Layers of SW 20-1 Cores or Single Layer of SW 60-1 Core:

Swing Type:	Maximum Dimensions		
	Width:	Length:	
Single Swing	3'6" (1067 mm)	9'0" (2743 mm)	
Communicating	3'6" (1067 mm)	9'0" (2743 mm)	
Pairs	7'0" (2134 mm)	9'0" (2743 mm)	
Double Egress	Not Permitted		

#### LIMITATIONS:

4-3/4"
Equivalent to wall thickness
5/8" (-1/16") [BASF Palusol Frame]
3/4" (-1/16") [MDF Frame]
1-3/4" (-1/16")
1/2"
1-1/4" (-1/16")
1-3/4" (-1/16") [Communicating Door Frames

Hardwood Facings: Maximum 1/4" x 1" Hardwood Facing inlaid into the face of the frame leg

Electric Raceway: Max. ¼" diameter hole through the frame leg at 40" from the floor and below.

Mortised Door Closer: Not Allowed

Installation: Fastened through the frame legs with finishing nails. Fasten through the frame at 2 fastener locations on the hinges with fastener long enough to penetrate at least  $\frac{3}{4}$ " into wall framing.

#### Notes:

Refer to QAI evaluation report F426-2 and the applicable test reports for test assembly configurations used for fire endurance testing.

Refer to the <u>QAI FD002 - Fire Door Guidelines for general guidelines of</u> <u>fire door assemblies</u>

Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).

Product is to be installed in accordance with the manufacturer's published installation instructions by qualified installing personnel.

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