

FIRE DOORS LISTING PROGRAM

Customer: Visser Manufacturing Ltd.
 Class: Fire Doors
 Location: Ottawa, ON
 Website: vissermfg.ca

Listing No. F449-1
 Project No. F449-1 Edition 1

Effective Date: January 1, 2018
 Last Revised Date: January 1, 2018

Standards: UL 10(b) *Fire Tests of Door Assemblies.*
 UL 10(c) *Fire Tests of Door Assemblies.*
 NFPA 252 *Standard Methods of Fire Tests of Door Assemblies.*

Product: 20 min Rated 'Category A' and 'Category B' Positive Pressure Fire Doors

Labels: See [FD001 - Fire Door Labeling requirements](#)

Models: **20-MINUTE WOOD CORE FLUSH DOORS:**

Minimum 1-3/4" Thickness

Swing Type:	Maximum Dimensions		Panel Type:	Latching:
	Width:	Length:		
Single Swing	4'0" (1219 mm)	9'0" (2743 mm)	Flush	Single Point (Mortised or Cylindrical)
Single Swing w/Transom*	4'0" (1219 mm)	9'0" (2743 mm)	Flush	Single Point (Mortised or Cylindrical)
Pairs	8'0" (2438 mm)	9'0" (2743 mm)	Flush	3 or 4 point (Active: Mortised or Cylindrical) (Inactive: Mortised (Manual or Automatic) and Surface Mounted Flush Bolts)
Double Egress	8'0" (2438 mm)	9'0" (2743 mm)	Flush	4 point (Surface Mounted or Concealed)

Notes:

All listed fire door assemblies evaluated without hose stream.
 *Maximum transom dimensions of 4'0" wide x 3'4" high.



Limitations: (Review Machining Report for further detail)

- Cylindrical Latches (Listed and labeled)
- Mortise Lockset (Listed and labeled)
- Deadlock (Listed and labeled)
- Fire Exit Devices (Listed and labeled)
 - Surface mounted vertical rod, RIM and concealed vertical rod exit devices
- Surface mounted and mortised overhead door closer (Listed and labeled)
- Floor closer (Listed and labeled)
- Light Kit (Listed and labeled)
 - Listed Steel Lite Kit – max. 1296 sq. in. listed glazing (max dimension of 54”).
 - Anemostat LoPro Lite Kit – max. 2371.5 sq. in. Vetrotech Fivestar glazing (max dimension of 69.75”).
 - VT Industries Wood Bead Lite Kit – max. 661.25 sq. in. Vetrotech Fivestar glazing (max dimension of 28.75”).
 - Air Louvers VLFEZ Lite Kit – max. 2856 sq. in. listed glazing (max dimension of 96”).
 - Listed Steel Lite Kit – max. 3204 sq. in. FireLite, FireLite NT, FireLite Plus, and FireLite IGU glazing (max dimension of 89”).
- Electrical Raceway
- Mortised or surface mounted automatic or manual flush bolts (Listed and labeled)
- Viewers (Listed and labeled)
- Surface Mounted and mortised automatic door bottom (Listed and labeled)
- Cladding Material
 - Listed and labeled materials for use on fire doors.
- Protection Plates
 - Brass, bronze, steel, Acrovyn, or aluminum may be installed on one or both sides of the door at a maximum size of 48” high x width of door.

Notes: *Refer to QAI evaluation report F449-1 and the applicable test reports for test assembly configurations used for fire endurance testing.*

Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of fire door assemblies](#)

Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).

Product is to be installed in accordance with the manufacturer’s published installation instructions by qualified installing personnel.

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