

## FIRE DOORS LISTING PROGRAM

Customer: Doortech Manufacturing & Distribution Ltd.  
 Class: Fire Door Frames  
 Location: Winnipeg, Manitoba  
 Website: www.doortechltd.ca

Listing No. F450-2  
 Project No. F450-2 Edition 1

Effective Date: January 1, 2018  
 Last Revised Date: January 1, 2018

Standards:	UL 10(b) NFPA 252 NFPA 257 UL 9	<i>Fire Tests of Doors Assemblies. Standard Methods of Fire Tests of Door Assemblies. Standard on Fire Test for Window and Glass Block Assemblies Standard for Fire Tests of Window Assemblies</i>
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Product: 45 min Rated Fire Door Frames, Neutral Pressure

Labels: See [FD001 - Fire Door Labeling requirements](#)

Models: **45-MINUTE STEEL TRANSOM/SIDELIGHT FRAMES AND WINDOW FRAMES WITH ANGLED BORROWED LIGHT:**

Swing Type:	Maximum Dimensions	
	Width:	Height:
<b>Maximum Overall Size</b>	12'0" (3658 mm)	11'4" (3454 mm)

**LIMITATIONS:**

12 or 16 gauge steel.

Max. Individual Glazing Sizes: 1296 sq. in. (max. dimension 54")

Max. Overall Glazing Sizes: 4608 sq. in.



Notes: *Refer to QAI evaluation report F450-2 and the applicable test reports for test assembly configurations used for fire endurance testing.*

*Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of fire door assemblies](#)*

*Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).*

*Product is to be installed in accordance with the manufacturer's published installation instructions by qualified installing personnel.*

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