

FIRE DOOR LISTING PROGRAM

Customer: CR Doors & Moulding LLC
 Class: Fire Doors
 Location: Springville, UT
 Website: www.crdoors.net

Listing No. F451-1
 Project No. F451-1 Edition 1

Effective Date: January 12, 2018
 Last Revised Date: January 12, 2018

Standards: CAN/ULC-S104 *Standard for Fire Tests of Door Assemblies*
 UL 10(b) *Fire Tests of Doors Assemblies.*
 NFPA 252 *Standard Methods of Fire Tests of Door Assemblies.*

Product: 20 min Rated Neutral Pressure Fire Doors

Markings: See [FD001 - Fire Door Labeling requirements](#)

Models: **20-MINUTE STILE AND RAIL DOORS:**

Minimum 1-3/4" Thickness

Swing Type:	Maximum Dimensions		Panel Type:	Latching:
	Width:	Length:		
Single Swing	4'0" (1219 mm)	9'0" (2743 mm)	Raised	Single Point (Mortised or Cylindrical)
	3'6" (1067 mm)‡	7'0" (2134 mm)	Raised	

‡ Evaluated without hose stream

Limitations: (Review Machining Report for further detail)

- Cylindrical Latches (Listed and Labeled)
- Mortise Lockset (Listed and Labeled)
- Deadlock (Listed and Labeled)
- Viewers (Listed and Labeled)

Notes: *Refer to QAI evaluation report F451-1 and the applicable test reports for test assembly configurations used for fire endurance testing.*

Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of fire door assemblies](#)

Final acceptance of the product in the intended application is to be determined by the authority having jurisdiction (AHJ).

Product is to be installed in accordance with the manufacturer's published installation instructions by qualified installing personnel.

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