

FIRE DOOR LISTING PROGRAM

Customer: CR Doors & Moulding LLC
 Class: Fire Door Frames
 Location: Springville, UT
 Website: www.crdoors.net

Listing No. F451-2
 Project No. F451-2 Edition 1

Effective Date: January 5, 2018
 Last Revised Date: January 5, 2018

Standards: CAN/ULC-S104 *Standard Method for Fire Tests of Door Assemblies.*
 UL 10(b) *Fire Tests of Doors Assemblies.*
 UL 10(c) *Fire Tests of Doors Assemblies.*
 NFPA 252 *Standard Methods of Fire Tests of Door Assemblies.*

Product: 20 min Rated Positive Pressure Fire Door Frames

Markings: See [FD001 - Fire Door Labeling requirements](#)

Models: **20-MINUTE FIRE DOOR FRAMES:**

Maximum Frame Sizes

Swing Type:	Maximum Dimensions	
	Width:	Height:
Single Swing	3'6" (1067 mm)	9'0" (2743 mm)
Pairs	7'0" (2134 mm)	9'0" (2743 mm)
	8'0" (2438 mm)	8'0" (2438 mm)
Double Egress	Not Permitted	

LIMITATIONS:

Minimum Frame Leg Width: 4-3/4"
 Maximum Frame Leg Width: Equivalent to wall thickness
 Minimum Frame Leg Thickness: 5/8" (-1/16")
 Minimum Rabbet for Door: 1-3/4" (-1/16")
 Minimum Stop Height: 1/2"
 Minimum Stop Width: 1-1/4" (-1/16")

Hardwood Facings: Maximum 1/4" x 1" Hardwood Facing inlaid into the face of the frame leg

Electric Raceway: Max. 1/4" diameter hole through the frame leg at 40" from the floor and below.



Mortised Door Closer: Concealed closer allowed in the frame header.
Maximum 2-1/6" x 3-5/8" x 12" pocket dimensions lined with Interdens
Type 15 on all 5 sides.

Installation: Fastened through the frame legs with finishing nails. Fasten
through the frame at 2 fastener locations on the hinges with fastener long
enough to penetrate at least 3/4" into wall framing.

Notes: *Refer to QAI evaluation report F451-2 and the applicable test reports for
test assembly configurations used for fire endurance testing.*

*Refer to the [QAI FD002 - Fire Door Guidelines for general guidelines of
fire door assemblies](#)*

*Final acceptance of the product in the intended application is to be
determined by the authority having jurisdiction (AHJ).*

*Product is to be installed in accordance with the manufacturer's published
installation instructions by qualified installing personnel.*

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